

# Work Order ID 63055

Tuesday, October 19, 2010 10:18:44 AM



Page 1

Item ID:	D3833-5	Accept		Setup	Start	
Revision ID:						
Item Name:	Mesh (Lid End)				Stop	
Start Date:	10/19/2010	Start Qty:	6.00			
Required Date:	10/26/2010	Req'd Qty:	6.00			
Reference:						

Approvals:	Process Plan:		Date:	10-19	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3833	Rev A

100		0.00							
	FLOW WATER JET								
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3833		<input checked="" type="checkbox"/> Dwg Rev: A	<input type="checkbox"/> Prog Rev: A	<input type="checkbox"/> 2-				
	Deburr if necessary								

B10-10-21

(6)

110		0.00							
	QC2- Inspect parts off machine FAI/FAIB								
QC	Memo	0.00							
Quality Control									

B10-10-21

120		0.00							
	QC8- Inspect parts - second check								
QC	Memo	0.00							
Quality Control									

6

10-10-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**Work Order ID 63055**




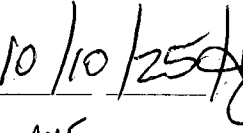
Tuesday, October 19, 2010 10:18:44 AM



Page 2

Item ID: D3833-5 Accept  Setup Start   
Revision ID:  
Item Name: Mesh (Lid End) Stop   
Start Date: 10/19/2010 Start Qty: 6.00  Cust Item ID:  
Required Date: 10/26/2010 Req'd Qty: 6.00  Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start   
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging Packaging	Identify as per dwg & Stock Location: _____ <i>Basket call</i> Memo	0.00 0.00							<i>10/10/22</i> 
140  QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00 0.00							<i>10/10/25</i>  <i>ME</i> <i>10-10-22</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

# Picklist Print

Tuesday, October 19, 2010 10:18:56 AM

Page 1

Work Order ID: 63055

Parent Item: D3833-5

Parent Item Name: Mesh (Lid End)

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased		No		100	sf	864.7941	0.1945	1.228421			



Expanded Metal Flat SS



B640-21

Location

Loc Qty

Loc Code

MAT

864.794133

114809

139.403243

114853

11.80059

115012

395.1315

115067

13.0125

115171

6.0394

115401

80.8095

115665

218.5974

115401

(6)

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**NOTE:** Date & initial all entries



# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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**NOTE:** Date & initial all entries



D3833-3 MESH, LID END

D3833-5 MESH, LID END

D3833-1 MESH, BASE END FACE

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 43055

*BS 10-10-19*

**RELEASED**  
*08/11/16*

**NOTES:**

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F  
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

A	NEW ISSUE	DESCRIPTION	MB	08.09.23
REV.			BY	DATE
DESIGN				
DRAWN				
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	08.09.23			

<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		REV. A
DRAWING NO.	D3833	SHEET 1 OF 2
TITLE	MESH, BASKET END	SCALE
		NTS

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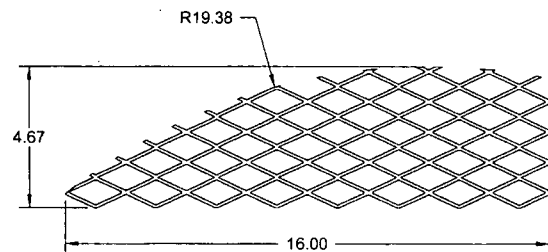
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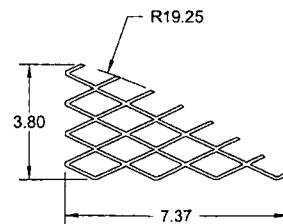
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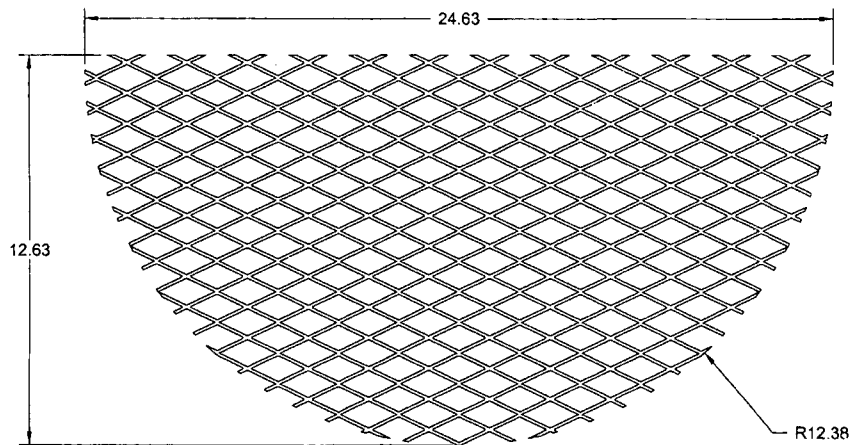
**NOTE:** Date & initial all entries



**D3833-3 MESH, LID END**



**D3833-5 MESH, LID END**



**D3833-1 MESH, BASE END FACE**

*u/b 63055*

**RELEASED**  
28/11/18

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3833	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		MESH, BASKET END	NTS
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